

# GENERALIZED SEQUENTIAL AUTOMATIC CIRCUIT

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**Abstract:** *This paper presents the general model of sequential logical scheme structure for the machine-tool control and also a particular case, namely the sequential logical module. The latter can solve various problems, such of introducing of switching - on and switching - off modes, supplementary conditions and timings as well as special cycle's designs.*

**Key words:** *circuit, connection, automaton, sequential, logical.*

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